Bulletin No: 3030.007.02

Version: 11.2021

Supersedes: 3030.007.01 (01.2013)

■ S0-G Pig 1C3D with Gauge Plate (Typical 4-inch configuration) ■ S0-G Pig 2C1D with Gauge Plate (Typical 6- through 14-inch configuration)

■ LV-G Pig
DCDC with Gauge Plate
(Typical 16-inch and larger configuration)

#### Description

TD Williamson (TDW) Gauging Pigs are designed to indicate obstructions in a pipeline. The slotted aluminum gauge plates will deform and stay deformed if they encounter an obstruction in the line. Since they are made of aluminum they will not damage the internal surface of the pipe.

The pigs will traverse 1.5DR bends unless otherwise noted. They are not recommended for lines containing check valves unless the valves can be locked in the open position.

These pigs will be referred to as:

- SO-G in 4"-14" sizes (S small, O OptionAll<sup>™</sup> construction, G gauging).
- LV-G in 16" and larger sizes (L large, V VANTAGE® construction, G gauging).
- Polly-G for foam pigs with gauge plate.

#### **Features**

TDW SO-G and LV-G pigs utilize polyurethane cups and discs. These cups and discs can operate in temperatures ranging from -18° C (0° F) to 93° C (200° F).

The Polly-G Gauging Pig is offered in medium and high density bare foam and with a "criss-cross" pattern.

The gauge plates are made from aluminum and are slotted in order to deform locally when an unacceptable obstruction is encountered while still allowing the pig to travel on through the pipeline. In the case of severe obstructions the pig may get stuck in the line.

Standard gauging plate diameters are from 92% to 94% of standard weight pipe inside diameter.

## Options

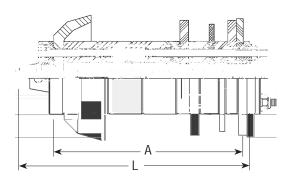
The following options are available on most TDW Gauging Pigs:

- Alternative material for cups and discs is available in cases where polyurethane is not acceptable.
- The diameter and thickness of the gauge plate may be specified by the customer.
- Multiple gauge plates can be provided on one pig.
- Pig configuration can be modified to meet customer request.
- Pigs can be modified if necessary to hold a transmitter for tracking the pig during its run through the line, or to locate the pig should it get stuck in the line.

TDW offers alternative methods to effectively locate and size obstructions using smart pigs. For more information contact your local TDW representative.

#### Sizes 4- through 14-inch

# SO-G Pig with Gauge Plate 4-inch





Standard	Gauge
----------	-------

Nom Pipe Size		Nom Pipe Size Plate Diameter*		Approx Pig Wt		A		L		
Inches	mm	Inches	mm	lbs	kg	Inches	mm	Inches	mm	Pig Part Number*
4	100	3.70	112	2	1	6.4	163	8.4	213	03-2595-04CC-DD03

<sup>\*</sup>The 'CC-DD' in the part number is used to specify the diameter of the gauge plate with the "CC" being inches and the "DD" being hundreths of an inch. For example: a 4-inch pig with a part number of 03-2595-0403-7002 would have a 3.70-inch diameter gauge plate. The 02 at the end of the part number denotes a standard 1/8-inch gauge plate thickness.

Nom Pipe Size		Standard Gauge Nom Pipe Size Plate Diameter*		Approx	А	А				
Inches	mm	Inches	mm	lbs	kg	Inches	mm	Inches	mm	Pig Part Number*
6	150	5.64	143	6	3	11.1	282	13.7	348	03-2595-06CC-DD03
8	200	7.38	194	12	5	13.2	335	16.0	406	03-2595-08CC-DD03
10	250	9.25	248	25	11	15.1	384	20.2	513	03-2595-10CC-DD03
12	300	11.16	286	30	14	19.3	490	25.4	645	03-2595-12CC-DD03
14	350	12.25	318	35	16	19.4	493	26.1	663	03-2595-14CC-DD03

### **Dimensions and Part Numbers**

#### Sizes 16-inch and Larger

		Standard	Gauge								
Nom Pipe Size		Plate Diameter*		Approx Pig Wt		А	Α		-		
Inches	mm	Inches	mm	lbs	kg	Inches	mm	Inches	mm	Pig Part Number*	



3030.007.02- p4